



P.O. Box 2834  
Poulsbo, WA 98370  
Tel. 360-697-8629  
Fax 360-697-5425

## Installation of the Levelok Ladder Leveler Shoe

**ATTENTION:** Improper installation of the shoe can cause jamming and or sticking of the locking system. Please read the instructions below carefully when replacing or installing a new Levelok Leveler Shoe.

**IMPORTANT: Before Installation:** There are 2 different sides of the new Levelok leveler shoe. The side of shoe that has a qty. of 2 - L-shaped voids should be facing inward, toward the ladder. The L-shaped voids are designed to enable shoe to wrap around the inside edges of ladder leveler.

- 1.) Shoe bolt (5/16" diameter) is inserted through one fender washer.
- 2.) Shoe bolt is then inserted through one of the 2 triangular shaped slots on the side of shoe.
- 3.) Shoe bolt is inserted through 1 of the 2 black plastic cylinders.
- 4.) Shoe bolt is inserted through inner ladder leveler leg web (and also the "safety-bar" hole).
- 5.) Shoe bolt is inserted through another black plastic cylinder.
- 6.) Shoe bolt is inserted through the other slot on shoe.
- 7.) Shoe bolt is inserted through a second fender washer.
- 8.) Locknut is threaded onto the end of the bolt so that the bolt end is either A.) Flush with the outside face of the locknut, or B.) Protruding slightly beyond the outside face of the locknut. This nut **CANNOT** be tightened down against the shoe or fender washer. Over tightening will prevent the shoe from pivoting freely, front to back and / or side to side. This can affect the function of both the locking system *and* automatic, back-up safety mechanism.

**ATTENTION:** It is extremely important to remember that the shoe bolt "MUST" be inserted through the 5/16" hole located on the lower end of the stainless steel safety bar *and* the slot in the inner leg. This safety bar slides up and down a channel on the inside face of the inner leg and is designed to automatically activate as soon as any weight is placed on the ladder leveler shoe.

